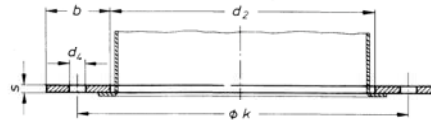




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**DIN 24154 Reihe 2 Teil 2**

DIN-Ausführung Juli 1990



| Nennweite   | Rohr-Außen Ø | Flansch          |        |        |                         |                                   |             | Schraube | Gewicht <sup>1)</sup><br>(7,85kg/dm <sup>3</sup> ) |
|-------------|--------------|------------------|--------|--------|-------------------------|-----------------------------------|-------------|----------|--|
|             |              | Innendurchmesser |        | b x s  | Loch-kreis Ø k<br>± 0,5 | Loch Ø<br>d <sub>4</sub><br>± 0,5 | Loch-anzahl |          |  |
|             |              | d <sub>2</sub>   | Tol.   |        |                         |                                   |             |          |  |
| 71          | 71           | 73               | (+1)   | 30x 6  | 110                     | 9,5                               | 4           | M 8      | 0,44   |
| <b>80</b>   | 80           | 82               | (+1)   | 30x 6  | 118                     | 9,5                               | 4           | M 8      | 0,48   |
| 90          | 90           | 92               | (+1)   | 30x 6  | 128                     | 9,5                               | 4           | M 8      | 0,53   |
| <b>100</b>  | 100          | 102              | (+1)   | 30x 6  | 139                     | 9,5                               | 4           | M 8      | 0,57   |
| 112         | 112          | 114              | (+1)   | 30x 6  | 151                     | 9,5                               | 4           | M 8      | 0,63   |
| <b>125</b>  | 125          | 127              | (+1)   | 30x 6  | 165                     | 9,5                               | 4           | M 8      | 0,68   |
| 140         | 140          | 142              | (+1,5) | 35x 6  | 182                     | 11,5                              | 8           | M 10     | 0,88   |
| 150         | 150          | 152              | (+1,5) | 35x 6  | 191                     | 11,5                              | 8           | M 10     | 0,93   |
| <b>160</b>  | 160          | 162              | (+1,5) | 35x 6  | 200                     | 11,5                              | 8           | M 10     | 0,98   |
| 180         | 180          | 182              | (+1,5) | 35x 6  | 219                     | 11,5                              | 8           | M 10     | 1,09   |
| <b>200</b>  | 200          | 203              | (+1,5) | 35x 6  | 241                     | 11,5                              | 8           | M 10     | 1,19   |
| 224         | 224          | 227              | (+1,5) | 35x 6  | 265                     | 11,5                              | 8           | M 10     | 1,32   |
| <b>250</b>  | 250          | 253              | (+1,5) | 35x 6  | 292                     | 11,5                              | 8           | M 10     | 1,45   |
| 280         | 280          | 283              | (+1,5) | 40x 8  | 332                     | 11,5                              | 8           | M 10     | 2,50   |
| 300         | 300          | 303              | (+1,5) | 40x 8  | 349                     | 11,5                              | 8           | M 10     | 2,66   |
| <b>315</b>  | 315          | 318              | (+1,5) | 40x 8  | 366                     | 11,5                              | 8           | M 10     | 2,77   |
| 355         | 355          | 358              | (+1,5) | 40x 8  | 405                     | 11,5                              | 8           | M 10     | 3,09   |
| <b>400</b>  | 400          | 404              | (+1,5) | 40x 8  | 448                     | 11,5                              | 12          | M 10     | 3,43   |
| 450         | 450          | 454              | (+1,5) | 40x 8  | 497                     | 11,5                              | 12          | M 10     | 3,82   |
| <b>500</b>  | 500          | 504              | (+1,5) | 40x 8  | 551                     | 11,5                              | 12          | M 10     | 4,22   |
| 560         | 560          | 564              | (+2)   | 50x 8  | 629                     | 14,0                              | 16          | M 12     | 5,90   |
| 600         | 600          | 605              | (+2)   | 50x 8  | 665                     | 14,0                              | 16          | M 12     | 6,31   |
| <b>630</b>  | 630          | 634              | (+2)   | 50x 8  | 698                     | 14,0                              | 16          | M 12     | 6,59   |
| 710         | 710          | 714              | (+2)   | 50x 8  | 775                     | 14,0                              | 16          | M 12     | 7,38   |
| <b>800</b>  | 800          | 804              | (+2)   | 50x 8  | 861                     | 14,0                              | 24          | M 12     | 8,19   |
| 900         | 900          | 904              | (+2)   | 50x 8  | 958                     | 14,0                              | 24          | M 12     | 9,18   |
| <b>1000</b> | 1000         | 1005             | (+2)   | 50x 8  | 1067                    | 14,0                              | 24          | M 12     | 10,18  |
| 1120        | 1120         | 1125             | (+2)   | 60x 10 | 1200                    | 18,0                              | 32          | M 16     | 16,90  |
| <b>1250</b> | 1250         | 1255             | (+2)   | 60x 10 | 1337                    | 18,0                              | 32          | M 16     | 18,82  |
| 1400        | 1400         | 1405             | (+2)   | 60x 10 | 1475                    | 18,0                              | 32          | M 16     | 21,04  |
| 1600        | 1600         | 1605             | (+2)   | 60x 10 | 1675                    | 18,0                              | 40          | M 16     | 23,84  |
| 1800        | 1800         | 1805             | (+2)   | 60x 10 | 1875                    | 18,0                              | 40          | M 16     | 26,80  |
| 2000        | 2000         | 2005             | (+2)   | 60x 10 | 2073                    | 18,0                              | 40          | M 16     | 29,76  |

Fettgedruckte Nennweiten bevorzugen

<sup>1)</sup> in kg

Werkstoff: S235JRG2 nach EN 10025

Sämtliche Maßangaben in mm